

V.A.G. (Volkswagen/Audi/Skoda/Seat)

Audi S6 4,2 Liter 40V (Alusil cylinder, must run sleeved bores)										
Engine details 4,2 Ltr 40V										
Engine code:Audi 4.2 • Displacement:4163 / 4172 cc • Valves: 40					Head cc's:42,50 • OEM Comp. Ratio:9,3:1 • Block Ht.:N/A					
Bore:84 • Stroke:92,8-93,0 • Rod Length:N/A					OEM Gskt Thickness:1,22					
Wiseco Piston Kit										
Kit Part #	Bore (mm)	Over size	Comp. Ht.	Dome/Dish cc's	Deck Clr.	Comp Ratio	Pin Ø	Ring #	Gram	Foot Notes
High Performance Turbo										
KE213M84	84,00	Std.	30,86	-1	-	8,0:1	21	8400XX	-	1,B
KE213M845	84,50	0,50	30,86	-1	-	8,0:1	21	8450XX	-	
KE213M85	85,00	1,00	30,86	-1	-	8,0:1	21	8500XX	-	

Volvo

B5204/B5234 as in 850										
Engine details 2,5 Ltr 20V										
Engine code:B5204/B5234 • Displacement:2522 cc • Valves: 20					Head cc's:51 • OEM Comp. Ratio:8,5:1 • Block Ht.:N/A					
Bore:81,00 • Stroke:90,00 • Rod Length:N/A					OEM Gskt Thickness:N/A					
Wiseco Piston Kit										
Kit Part #	Bore (mm)	Over size	Comp. Ht.	Dome/Dish cc's	Deck Clr.	Comp Ratio	Pin Ø	Ring #	Gram	Foot Notes
Standard compression										
KE155M81	81,00	Std.	35,90	0	-	8,5:1	23	8100XX	345	1
KE155M835	81,50	0,50	35,90	0	-	8,5:1	23	8150XX	350	
KE155M82	82,00	1,00	35,90	0	-	8,5:1	23	8200XX	355	

B230ET, FT, GT as in 740/940										
Engine details 2,3 Ltr 8V										
Engine code: B230ET,FT,GT • Displacement:2316 cc • Valves: 8					Head cc's:83,60 • OEM Comp. Ratio:8,7:1 • Block Ht.:N/A					
Bore:96,00 • Stroke:80,00 • Rod Length:152,00					OEM Gskt Thickness:N/A					
Wiseco Piston Kit										
Kit Part #	Bore (mm)	Over size	Comp. Ht.	Dome/Dish cc's	Deck Clr.	Comp Ratio	Pin Ø	Ring #	Gram	Foot Notes
High Performance Turbo										
KE206M96	96,00	Std.	39,60	-	-	8,0:1	23	9600XX	548	1,P
KE206M965	96,50	0,50	39,60	-	-	8,0:1	23	9650XX	553	
KE206M97	97,00	1,00	39,60	-	-	8,0:1	23	3819XH	558	

B234F as in 940 16V										
Engine details 2,3 Ltr 16V										
Engine code:B234F • Displacement:2316 cc • Valves: 16					Head cc's:83,60 • OEM Comp. Ratio:10,0:1 • Block Ht.:N/A					
Bore:96,00 • Stroke:80,00 • Rod Length:152,00					OEM Gskt Thickness:N/A					
Wiseco Piston Kit										
Kit Part #	Bore (mm)	Over size	Comp. Ht.	Dome/Dish cc's	Deck Clr.	Comp Ratio	Pin Ø	Ring #	Gram	Foot Notes
Turbo conversion										
KE207M96	96,00	Std.	39,60	-	-	8,5:1	23	9600XX	548	1,P
KE207M965	96,50	0,50	39,60	-	-	8,5:1	23	9600XX	553	
KE207M97	97,00	1,00	39,60	-	-	8,5:1	23	3819XH	558	

B23A as in 240/740										
Engine details 2,3 Ltr 8V										
Engine code:B23A • Displacement:2316 cc • Valves: 8					Head cc's:83,60 • OEM Comp. Ratio:9,0:1 • Block Ht.:N/A					
Bore:96,00 • Stroke:80,00 • Rod Length:152,00					OEM Gskt Thickness:N/A					
Wiseco Piston Kit										
Kit Part #	Bore (mm)	Over size	Comp. Ht.	Dome/Dish cc's	Deck Clr.	Comp Ratio	Pin Ø	Ring #	Gram	Foot Notes
Turbo conversion										
KE208M96	96,00	Std.	39,60	-	-	8,0:1	24	3780XH	548	1,B,P
KE208M965	96,50	0,50	39,60	-	-	8,0:1	24	9650XX	553	
KE208M97	97,00	1,00	39,60	-	-	8,0:1	24	3819XH	558	

B5254 as in S60/V70										
Engine details 2,5 Ltr 20V										
Engine code:B5254 • Displacement:2522 cc • Valves: 20					Head cc's:51 • OEM Comp. Ratio:9,0:1 • Block Ht.:220					
Bore:83,00 • Stroke:93,20 • Rod Length:143					OEM Gskt Thickness:N/A					
Wiseco Piston Kit										
Kit Part #	Bore (mm)	Over size	Comp. Ht.	Dome/Dish cc's	Deck Clr.	Comp Ratio	Pin Ø	Ring #	Gram	Foot Notes
Standard compression										
KE227M83	83,00	Std.	30,50	0	-	9,0:1	23	8300XX	330	1
KE227M835	83,50	0,50	30,50	0	-	9,0:1	23	8350XX	335	
KE227M84	84,00	1,00	30,50	0	-	9,0:1	23	8400XX	340	

Gasket(s)							Con. Rods & Cranks (K1)		Bolts & Studs (ARP)			
Gasket	Connecting Rods	Crank	Rod Bolts HP7840	Rod Bolts ARP2000	Head Stud Kit	Main Stud Kit	Main Bolt Kit					
-	-	-	-	-	-	-	-	-	-	-	-	-
-	-	-	-	-	-	-	-	-	-	-	-	-
-	-	-	-	-	-	-	-	-	-	-	-	-

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Gasket	Connecting Rods	Crank	Rod Bolts HP7840	Rod Bolts ARP2000	Head Stud Kit	Main Stud Kit	Main Bolt Kit					
-	-	-	-	-	-	-	-	-	-	-	-	-
-	-	-	-	-	-	-	-	-	-	-	-	-
-	-	-	-	-	-	-	-	-	-	-	-	-

Gasket(s)							Con. Rods & Cranks (K1)		Bolts & Studs (ARP)			
Gasket	Connecting Rods	Crank	Rod Bolts HP7840	Rod Bolts ARP2000	Head Stud Kit	Main Stud Kit	Main Bolt Kit					
C4499-045	KE-VH5984AFJB4-A	-	-	-	-	-	-	-	-	-	-	-
C4499-045	KE-VH5984AFJB4-A	-	-	-	-	-	-	-	-	-	-	-
C4499-045	KE-VH5984AFJB4-A	-	-	-	-	-	-	-	-	-	-	-

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Gasket	Connecting Rods	Crank	Rod Bolts HP7840	Rod Bolts ARP2000	Head Stud Kit	Main Stud Kit	Main Bolt Kit					
C4499-045	KE-VH5984AFJB4-A	-	-	-	-	-	-	-	-	-	-	-
C4499-045	KE-VH5984AFJB4-A	-	-	-	-	-	-	-	-	-	-	-
C4499-045	KE-VH5984AFJB4-A	-	-	-	-	-	-	-	-	-	-	-

Gasket(s)							Con. Rods & Cranks (K1)		Bolts & Studs (ARP)			
Gasket	Connecting Rods	Crank	Rod Bolts HP7840	Rod Bolts ARP2000	Head Stud Kit	Main Stud Kit	Main Bolt Kit					
C4499-045	KE-VH5708BPABB4-A	-	-	-	-	-	-	-	-	-	-	-
C4499-045	KE-VH5708BPABB4-A	-	-	-	-	-	-	-	-	-	-	-
C4499-045	KE-VH5708BPABB4-A	-	-	-	-	-	-	-	-	-	-	-

Gasket(s)							Con. Rods & Cranks (K1)		Bolts & Studs (ARP)			
Gasket	Connecting Rods	Crank	Rod Bolts HP7840	Rod Bolts ARP2000	Head Stud Kit	Main Stud Kit	Main Bolt Kit					
-	-	-	-	-	-	-	-	-	-	-	-	-
-	-	-	-	-	-	-	-	-	-	-	-	-
-	-	-	-	-	-	-	-	-	-	-	-	-